

**KANEPACKAGE PHILIPPINE INC.**

No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna
Telephone No. (049) 545-7166 to 69
Fax No. (049) 545-6302

INVESTIGATION REPORT

Prepared By:

Check By:

Approved By:

DATE:

30-Jan-23

GIELEN SAYAS
QA-IE/ Prodn IE

QA/ Prodn SV

KPLIMA Operations Gen. Mngr.

5M REVIEW**DOCUMENT REVIEW**

MAN		Affected Document:	Date Reviewed:	Disposition:	PIC:	Target Date:
MACHINE		Procedure Manual		<input type="checkbox"/> With Revision <input checked="" type="checkbox"/> No Revision	Gielen Sayas	
MATERIAL		Work Instruction		<input type="checkbox"/> With Revision <input checked="" type="checkbox"/> No Revision	Gielen Sayas	
METHOD	Glue app was insufficient	Process Flow		<input type="checkbox"/> With Revision <input checked="" type="checkbox"/> No Revision	Gielen Sayas	
ENVIRONMENT		Forms		<input type="checkbox"/> With Revision <input checked="" type="checkbox"/> No Revision	Gielen Sayas	

I. PROBLEM DESCRIPTION

1.1. ISSUE:	
DELAMINATION	
1.2. ITEM DESCRIPTION:	
PART CODE:	5156930011
PART NAME:	CARTON BOX
1.3. BACKGROUND:	
PICTURE	INHOUSE DETECTION: DELAMINATION LOT SIZE: 482 REJECT QUANTITY: 125 REJECTION RATE: 28.1% REMARKS: DELAMINATION

II. IMMEDIATE ACTION

ACTION ITEMS	Target Date:	Person In-charge

III. WHY WHY ANALYSIS DETAILS:**DIRECT CAUSE:**

WHY 1: Delamination occurred at the bottom; lock portion
Why 2 : Glue application was insufficient.
Why 3 : Glue application was in standard which is 3.

IV. ACTION PLAN:**DIRECT CAUSE:**

- > Orient the operators regarding the issue of delamination.
- > Change Parameters of Glue Application from 3- 3.5 (4M Variation Application)

